# Tech Sheet - Full Color Sublimated Coasters

**Size Available:**
**Full Color Sandstone Coasters**
• 1 size available; custom sizes are NOT available
• 4¼" diameter, circle shape
**Full Color Hardboard Coasters**
• 2 sizes/shapes available; custom sizes are NOT available
• 3¾" diameter, circle shape
• 3¾" x 3¾", square shape with ⅜" radius corners

**Process:**
Full Color Sublimation
1-side printing

**Material:**
**Full Color Sandstone Coasters**
• Sandstone, ⅛" thick with cork backing
• Sandstone is a natural material and may have natural defects in the stock and color variation from coaster to coaster
• Not intended for outdoor use
• Fading will occur over time
**Full Color Hardboard Coasters**
• Hardboard, ⅛" thick with white gloss finish and cork backing
• Features UV absorbers to extend outdoor life, coasters are not intended for permanent outdoor use
• Fading will occur over time

**Production Time:**
2 working days
*Quantities of 50 or more may require additional production time.*

**Set-up Charge:**
FREE

**Art Charges:**
Minor artwork adjustments can be made with no additional fees applied. This would include items such as slight modification to size and/or color, name/text changes, and artwork clean up (i.e. removing spots from scanned artwork). These alterations should take no longer than 10-15 minutes to complete. Additional design/layout/color assistance is available for an hourly rate. This would include items such as color matching or color separation, logo redraw/manipulation or any additional layout design work needed on artwork.

**Standard Offering Sizes:**

| Item Number | Description | Full Color Artwork Size H" x W" ¼" bleed on each side | Finished Size H" x W" |
|---|---|---|---|
| NCT-221 | Round Sandstone Coasters | 4¾" x 4¾" | 4¼" x 4¼" |
| NCT-030 | Round Hardboard Coasters | 4¼" x 4¼" | 3¾" x 3¾" |
| NCT-031 | Square Hardboard Coasters | 4¼" x 4¼" | 3¾" x 3¾" |

**Custom Offer Size:**
Custom sizes are not available

**Artwork Requirements:**
• Full color artwork size should include a ¼" bleed on all sides. Bleed area should always be included in artwork even if design does not bleed.
• Border designs are not recommended.
• Artwork must be supplied in RGB format for best results. Sublimation is a heat transfer process, not a digital print process.
• Create full color process files with Adobe Acrobat PDF files.
• Minimum 300 dpi, 600 dpi is recommended for highest quality output
• File formats should be Tiffs, PDFs or Illustrator files with the fonts embedded in the file, *PDF files are preferred*
• Do not include any punctuation in the PDF file name and keep the name as short as possible

**Order Process:**
Electronic or Manual

**Proofs:**
**Emailed Electronic PDF Proofs,** add 2 working days to the item production. First proof is free of charge. Additional proofs available for an additional charge. Production time begins after receipt of complete order including proof approval.
**Production Samples,** physical product proofs are available using customer artwork. These are offered at a % off the one quantity price. Standard production times will apply.
**Complimentary Proof** may be required for certain orders to ensure satisfaction. Production time will be begin upon approval of the proof.

**Product Weight:**
**NOTE:** weight shown is for (1)

| Item Number | Description | Finished Size H" x W" | Product Weight (lbs) |
|---|---|---|---|
| NCT-221 | Round Sandstone Coasters | 4¼" x 4¼" | 0.25 |
| NCT-030 | Round Hardboard Coasters | 3¾" x 3¾" | 0.05 |
| NCT-031 | Square Hardboard Coasters | 3¾" x 3¾" | 0.0788 |

**Packaging:**    Box shipping container.

Multiple coasters will ship in one shipping container, multiple containers pending quantity.

**Changes or Cancellations:**    Changes to orders in progress may require additional charges and/or time. Cancellations for orders in progress will require payment for the order.