

Tech Sheet - Expanded PVC

Size Available: Standard sizes are not available at this time, custom sizes available for quote

Process: Full Color Digital Print
1-side and 2-side printing available
Vertical or Horizontal Orientation
Lamination options available upon request, quote required. Lamination options include gloss, dry erase and chalkboard laminates.

Material:

- 3mm thick white rigid foam PVC
- Adhesive backing, drilled holes, magnetic strip, VELCRO® backing, foam tape and double wing easel back stands are available upon request for an additional cost
- Indoor Recommended, Outdoor use okay if limited exposure

Production Time: 2 working days

Set-up Charges: *Quantities of 50 or more and custom sizes may require additional production time

Art Charges: FREE

Minor artwork adjustments can be made with no additional fees applied. This would include items such as slight modification to size and/or color, name/text changes, and artwork clean up (i.e. removing spots from scanned artwork). These alterations should take no longer than 10-15 minutes to complete. Additional design/layout/color assistance is available for an hourly rate. This would include items such as color matching or color separation, logo redraw/manipulation or any additional layout design work needed on artwork.

Standard Offering Sizes: None available at this time, custom sizes available for quote

Custom Offer Sizes:

Custom	Artwork Size H" x W" <small>¼" bleed on all sides</small>	Finished Size H" x W"
Minimum	5½" x 5½"	5" X 5"
Maximum	46½" x 94½"	46" X 94"

**For Expanded PVC signs under 8" x 8" minimum quantities may apply*

Artwork Requirements: Artwork size should include a ¼" bleed on all sides. Bleed area should always be included in artwork even if design does not bleed. CMYK processed file, Create full color process files with Adobe Acrobat PDF file, **note: if RGB or other non-CMYK colors are used in your files the necessary conversions to CMYK will change the appearance of the colors when printed*
Minimum 300 dpi, 600 dpi is recommended for highest quality output
File formats should be Tiffs, PDFs or Illustrator files with the fonts embedded in the file, **PDF files are preferred*
Do not include any punctuation in the PDF file name and keep the name as short as possible

Order Process: Electronic or Manual

Proofs: **Emailed Electronic PDF Proofs**, add 2 working days to the item production. First proof is free of charge. Additional proofs available for an additional charge. Production time begins after receipt of complete order including proof approval.
Production Samples, physical product proofs are available using customer artwork. These are offered at a % off the one quantity price. Standard production times will apply.
Complimentary Proof may be required for certain orders to ensure satisfaction. Production time will be begin upon approval of the proof.

Packaging: Box shipping container depending on the size.

Multiple signs will ship in one shipping container, multiple containers pending size and quantity.

Changes or Cancellations: Changes to orders in progress may require additional charges and/or time. Cancellations for orders in progress will require payment for the order.