Tech Sheet - Full Color Clear Acrylic Wall Art & Plaque Sign

Size Available:	Full Color Clear Acrylic Wall Art			
	6 standard sizes, custom sizes available			
	Full Color Clear Acrylic Plaque	SPECIALITYRODUCTS		
	• 5 standard sizes, custom sizes available			
Process:	Full color digital print is printed sub-surface with a white vinyl applied behind; covering the entire back side of the sign.			
	*white vinyl helps the colors to "pop" on the clear material and helps to protect the printed surface			
	**sub-surface printing is when the artwork is mirrored and printed on the backside of the material or substrate			
	1-side printing available			
	Vertical or Horizontal Orientation			
Material:	1⁄4" clear acrylic			
	No bevel available			
	Square corners are standard, if round 1/4" radius corners are desired please specify			
	Sign includes four, ¾" diameter wall mount stand-offs			
	Wall mount stand-offs have a brushed silver finish and have a ¾" barrel length.			
	Each sign includes 4 drill holes, one in each corner for the wall mount stand-off.			
Production Time:	2 working days			
	*Quantities of 10 or more and custom sizes may require additional production time.			
Set-up Charge:	FREE			
Art Charges:	Minor artwork adjustments can be made with no additional fees applied. This would in	clude items such as slight modification		
	to size and/or color, name/text changes, and artwork clean up (i.e. removing spots fror	m scanned artwork). These alterations		
	should take no longer than 10-15 minutes to complete. Additional design/layout/color	r assistance is available for an hourly rate.		
	This would include items such as color matching or color separation, logo redraw/man	ipulation or any additional layout design		
	work needed on artwork.			

Standard Offering Sizes:

Wall Art Item Number	Plaque Item Number	Full Color Artwork Size H" x W" ½" bleed on each side	Finished Size H" x W"
ZCA-43WA1	ZCA-43B	8½" x 10½"	8" x 10"
ZCA-43WA2		11½" x 14½"	11" × 14"
	ZCA-43R2	11½" x 17½"	11" × 17"
ZCA-43WA3		12½" x 12½"	12" x 12"
	ZCA-43L2	12½" x 18½"	12" x 18"
ZCA-43WA4		16½" × 20½"	16" x 20"
	ZCA-43M2	18½" x 24½"	18" x 24"
ZCA-43WA5		20½" x 30½"	20" x 30"
ZCA-43WA6	ZCA-43N2	24½" x 36½"	24" x 36"

Custom Offer Size:

Custom	Artwork/Imprint Area Size H" x W" %" bleed on each side	Finished Size H" x W"
Minimum	8½" x 8½"	8" x 8"
Maximum	38½" x 48½"	38" x 48"

*if a custom size larger than the listed maximum is needed, please call to inquire

**sizes larger than a 36" x 36" may need to have additional stand-offs, please call to inquire

Artwork Requirements:

- Full color artwork size should include a ¹/₄" bleed on all sides. Bleed area should always be included in artwork even if design does not bleed.
 - Full color artwork will be printed sub-surface, on the back side of the acrylic.
 - A white vinyl is applied on the entire back side of sign after the full color artwork is printed.
 - Any white in the full color artwork will knock out clear but show as white once the white vinyl has been applied over the full color art.
 - The white vinyl is added to help color "pop" and be more vibrant as well as add protection to the full color print on the acrylic material.
 - CMYK processed file, create full color process files with Adobe Acrobat PDF file, *note: if RGB or other non-CMYK colors are used in your files the necessary conversions to CMYK will change the appearance of the colors when printed
 - Minimum 300 dpi, 600 dpi is recommended for highest quality output
 - File formats should be Tiffs, PDFs or Illustrator files with the fonts embedded in the file, *PDF files are preferred
 - Do not include any punctuation in the PDF file name and keep the name as short as possible

Order Process:

Proofs:

Electronic or Manual

Emailed Electronic PDF Proofs, add 2 working days to the item production. First proof is free of charge. Additional proofs available for an additional charge. Production time begins after receipt of complete order including proof approval. Production Samples, physical product proofs are available using customer artwork. These are offered at a % off the one quantity price. Standard production times will apply.

Complimentary Proof may be required for certain orders to ensure satisfaction. Production time will be begin upon approval of the proof.

Product Weight:

**weights include sign + stand-offs

NOTE: weight shown is for (1)

Wall Art Item Number	Plaque Item Number	Finished Size H" x W"	Weight (lbs)
ZCA-43WA1	ZCA-43B	8" × 10"	0.61
ZCA-43WA2		11" × 14"	0.95
	ZCA-43R2	11" × 17"	1.1
ZCA-43WA3		12" × 12"	0.9
	ZCA-43L2	12" x 18"	1.24
ZCA-43WA4		16" x 20"	1.72
	ZCA-43M2	18" x 24"	2.24
ZCA-43WA5		20" x 30"	3.01
ZCA-43WA6	ZCA-43N2	24" x 36"	4.25

Packaging:

Box shipping container depending on the size of the sign.

Multiple signs will ship in one shipping container, multiple containers pending size and quantity.

Changes or Cancellations:

Changes to orders in progress may require additional charges and/or time. Cancellations for orders in progress will require payment for the order.